



TRI-STATE METALS

Metal Supply & Services

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TO REQUEST A
QUOTE TODAY!



CustomerService@TriStateMetals.com



256-760-0006



TriStateMetals.com



409 Gerrard Drive | Florence, AL 35630



TRI-STATE METALS

Everything turns out GREAT, when you order from Tri-State!

For nearly 30 years, Tri-State Metals has been the trusted partner for builders, engineers, fabrication shops, manufacturers, and craftsmen—delivering the right metal solutions to get the job done right.

As a full service metal products and services provider, we offer one stop convenience with a strong commitment to quality and customer service. Proudly keeping it local, we serve Northwest Alabama, Southern Tennessee, and Northeast Mississippi with dependable products and reliable service and support.

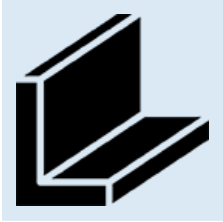
Mission

**At Tri-State Metals, we forge relationships
with the local people and businesses that
build our community.**

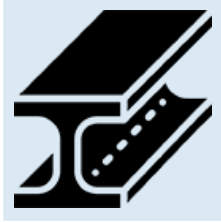


FULL SERVICE METAL SUPPLY

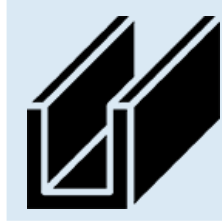
Hot Rolled



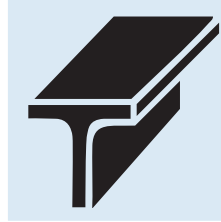
Angles



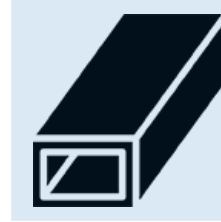
Beams



Channels



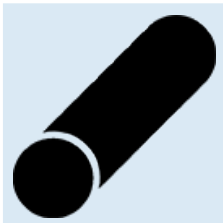
Tees



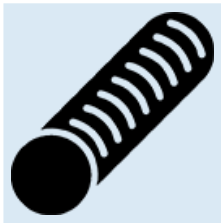
Tubing
Square &
Rectangular



**Round
Tubing**



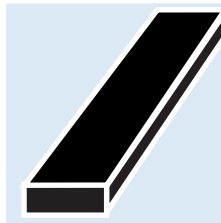
**Round
Bar**



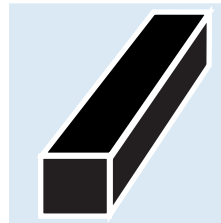
Rebar



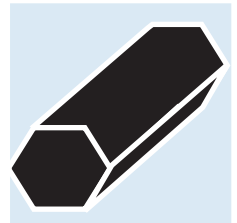
Pipe



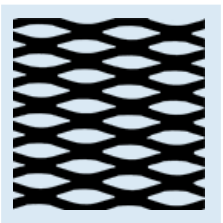
Flat Bar



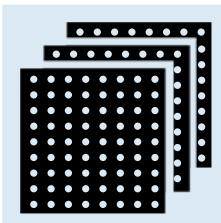
**Square
Bar**



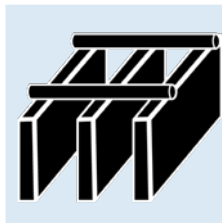
Hex Bar



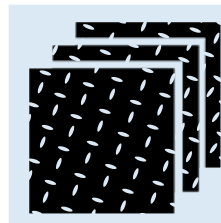
**Expanded
Metal**



**Perforated
Metal**



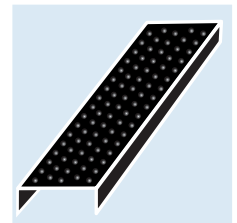
Grating



Floor Plate



**Sheet/
Plate**



**Traction
Tread**

Available in Pickled & Oiled and Galvanized.

Don't See What You're Looking For? Just Ask.

This highlights our most commonly stocked materials, but it's not all we offer. If you need a specific item that isn't listed, we're happy to source it. We're here to make your job easier by helping you get everything you need in one place—quickly and reliably.



Cold Rolled



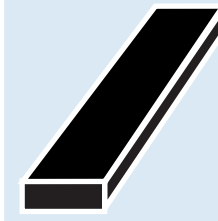
Round Bar



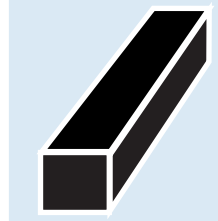
Rebar



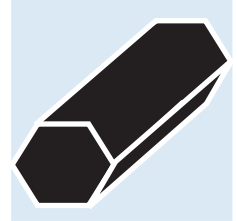
Pipe



Flat Bar



Square Bar



Hex Bar



Tubing
Square &
Rectangular



Round Tubing



Sheet
18 Gauge
and below

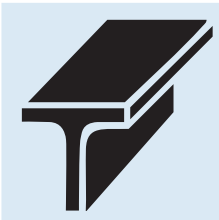
Aluminum



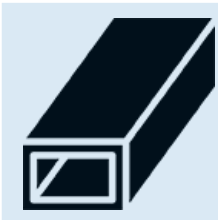
Angles



Channels



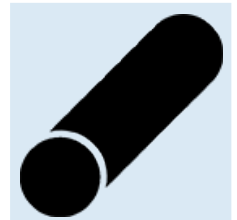
Tees



Tubing
Square &
Rectangular



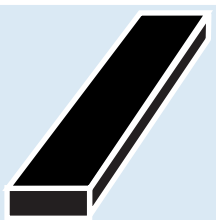
Round Tubing



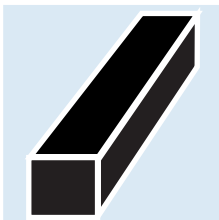
Round Bar



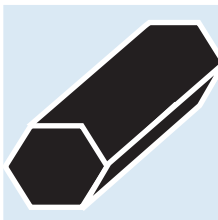
Pipe



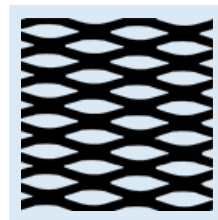
Flat Bar



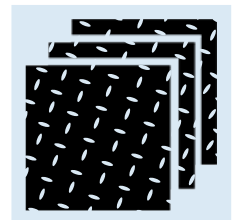
Square Bar



Hex Bar



Expanded Metal



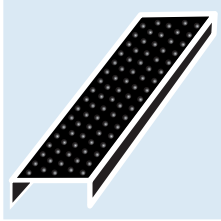
Floor Plate Metal

FULL SERVICE METAL SUPPLY

Aluminum cont.

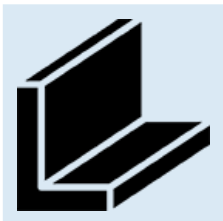


**Sheet/
Plate**



**Traction
Tread**

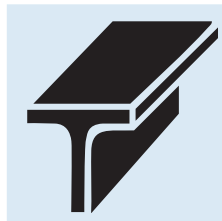
Stainless Steel



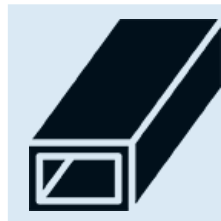
Angles



Channels



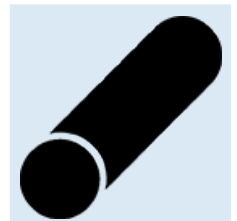
Tees



Tubing
Square &
Rectangular



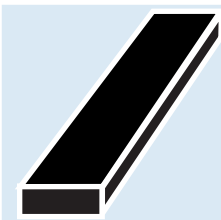
**Round
Tubing**



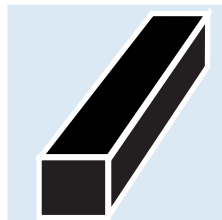
**Round
Bar**



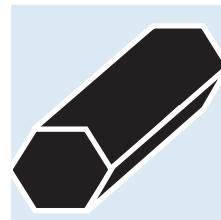
Pipe



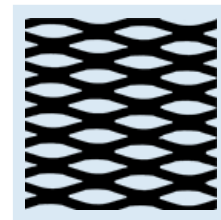
Flat Bar



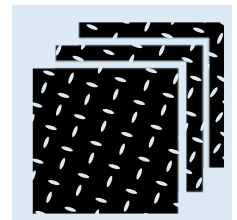
**Square
Bar**



Hex Bar

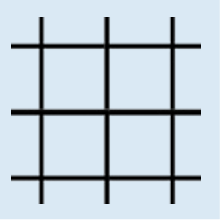


**Expanded Floor Plate
Metal**

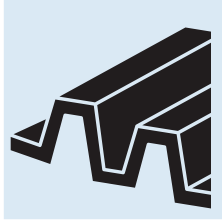


**Sheet/
Plate**

Miscellaneous



**Wire
Mesh**



**1 ½" 22 Gage
Non Composite B Deck**

Don't See What You're Looking For? Just Ask.

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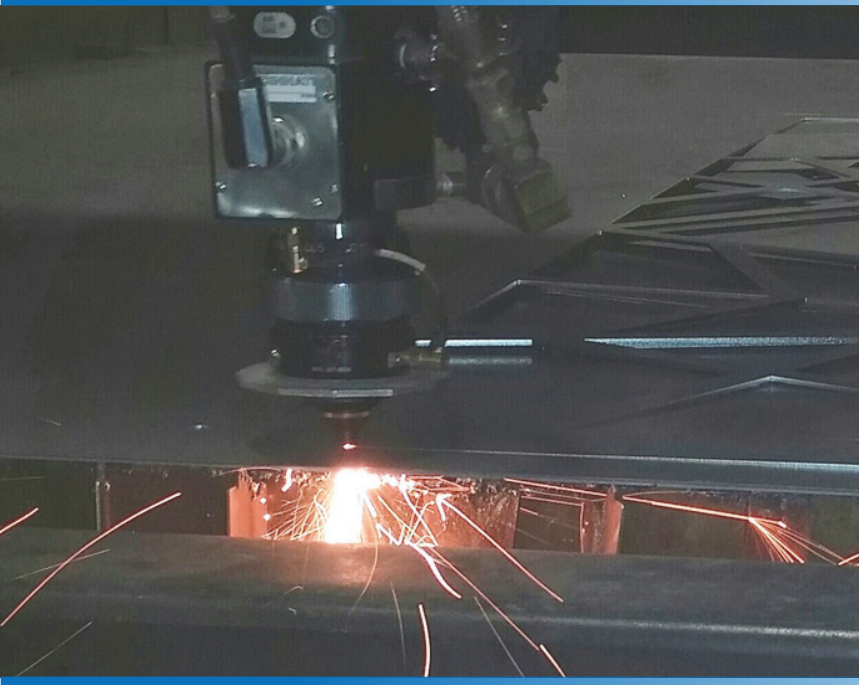
Metal Delivery

Delivery or pick up available on all orders placed with **Tri-State Metals**. Our fleet of trucks delivers to Northwest Alabama, Southern Tennessee, and Northeast Mississippi. We can deliver to your business or job site.



METAL SERVICES

CNC Laser Cutting



CNC laser cutting delivers high speed, high precision results, making it ideal for crafting intricate 2D metal parts from sheet materials. Using a focused laser beam to remove material, it ensures clean, accurate cuts that meet the highest standards.

Plasma Cutting

High definition plasma cutting uses a high velocity ionized gas stream to precisely cut 2D shapes from most conductive metals. This versatile process ensures fast turnaround times and reliable results for a variety of applications.



Oxy Fuel Cutting



Oxy fuel cutting is a thermal cutting process that combines oxygen and fuel gas (such as acetylene, propane, MAPP, propylene, and natural gas) to cut through materials. This cutting process is ideal for thick plates.

Saw Cutting

Our **band saws** and **chop saws** cut stock lengths to the size you need saving you time and money. We have the capability to cut one stick to length or cut bundles to length. Your metal will be ready to work with when it reaches your job site.



FINISHING SERVICES

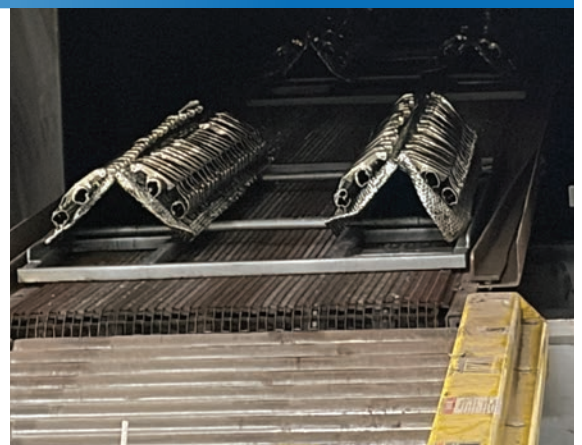
Sandblasting



We offer **sandblasting services** for manufacturers, builders, and industrial customers needing clean, prepared surfaces on supplied parts or assemblies. This process removes rust, scale, old coatings, and surface buildup while preparing components for painting, coating, finishing, or further production.

3-Stage Chemical Wash System

Our large **Continuous Conveyor Spray Washer** is ideal for high-volume production. This process employs the use of a pump and piping that transfers chemical solution from a reservoir tank to a set of risers. Attached to the risers are nozzles which impart a "jet" or "swirl" of solution onto the parts that physically, as well as chemically, removes soils or produces the conversion coating on the part substrate.



Wet Paint Spraying



Our **wet paint spray services** are available for manufacturers, builders, and industrial customers needing a durable, professional finish on supplied parts, products, or assemblies. This process can be used on various properly prepared surfaces. With custom color and finish options, wet paint spray improves appearance, adds surface protection, and helps deliver components ready for use, assembly, installation, or shipment.

Batch Powder Coating



Custom powder coating is ideal for one-off pieces, small batches, and oversized projects. Manual application allows for precise coverage on unique shapes, sizes, and textures, with a wide selection of colors and finishes available.

Our **11 ft x 10 ft x 24 ft oven** handles larger items, while flexible setups support quick turnaround with **no minimum order requirements.**

Production Powder Coating

High-volume powder coating uses automated systems to deliver consistent, repeatable finishes across large production runs. Streamlined workflows support rapid turnaround, while advanced equipment helps reduce waste and maintain uniform coverage. The result is a durable finish that resists chipping, corrosion, and fading without sacrificing quality or efficiency.



MANUFACTURING PROCESSES

Large Item Stamping



Our **large item stamping services** are designed for manufacturers who provide their own dies/tooling for oversized metal components. With your supplied tooling and specifications, we produce large stamped parts with consistent shape, size, and strength while supporting repeat orders, custom projects, and larger production runs.

Our three **Danly U4-1000-144-90** are heavy-duty, under driven mechanical stamping presses. They are engineered for high-tonnage, continuous, multi-slide, or progressive die operations.

Press Type: Straight Side, Under driven, 4-Point Mechanical Stamping Press

Safety: 4-point gibbing, dual air valves, and light curtains

Machine Add On: Coil Feed Line

(3) Danly U4-1000-144-90 Specifications			
Capacity	1,000 Tons	Shut Height	71" to 88"
Stroke Length	24" to 30"	Slide Adjustment	20" to 30"
Slide Area	144" x 90"	Bed Area	144" x 90"

Small Item Stamping



Our **small item stamping services** support manufacturers who provide their own dies/tooling and need a reliable partner to run production. Using your supplied tooling and specifications, we produce consistent, repeatable components with accurate fit and function for low-volume, high-volume, repeat, or ongoing production needs.

Komatsu OBS-60 Specifications

Capacity	60 Tons	Shut Height	16.93"
Stroke Length	4.72"	Slide Adjustment	2.76"
Slide Area	19.7" x 15.7"	Bed Area	35.4" x 21.7"

Komatsu OBS-80 Specifications

Capacity	80 Tons	Shut Height	13.78"
Stroke Length	5.12"	Slide Adjustment	3.15"
Slide Area	19.65" x 15.75"	Bed Area	39.4" x 23.6"

MANUFACTURING PROCESSES

Small Item Stamping



Our **small item stamping services** support manufacturers who provide their own dies/tooling and need a reliable partner to run production. Using your supplied tooling and specifications, we produce consistent, repeatable components with accurate fit and function for low-volume, high-volume, repeat, or ongoing production needs.

Verson 150-O.B.G. Specifications

Capacity	150 Tons	Shut Height	22"
Stroke Length	8"	Slide Adjustment	6"
Slide Area	34" x 24"	Bed Area	50" x 30"

Rouselle #6 Mechanical Punch Press Specifications

Capacity	60 Tons	Shut Height	12.5"
Stroke Length	3"	Slide Adjustment	3.5"
Slide Area	16" x 10"	Bed Area	30" x 18"

Roll Forming



We offer **roll forming services** for manufacturers who provide their own roll tooling and production specifications. With your supplied tooling, we can produce consistent formed metal profiles and custom components to support repeat production, overflow work, and ongoing manufacturing needs.

Yoder M-1-1/2 Specifications

Spindle Diameter	1.5"	Number of Stands	12
Vertical Centers	5" to 7"	Roll Space	8"

Ardcor OH15-HD Specifications

Spindle Diameter	2.5"	Number of Stands	16
Vertical Center	5" to 9"	Roll Space	15"

MANUFACTURING PROCESSES

Injection Molding



We offer **injection molding services** for manufacturers who provide their own molds and need a dependable partner for production. Our team can help produce consistent, repeatable plastic components to your specifications, supporting overflow work, repeat orders, and ongoing manufacturing needs while helping reduce lead times and maximize existing tooling investments.

The **400 Ton Nissei NEX7000 Injection Molding Machine** is a high-capacity, all-electric molding system designed for producing precise, repeatable plastic components. With its 400-ton clamping force, it can handle larger molds and higher-volume production while maintaining strong part consistency, clean operation, and efficient energy use. Nissei’s NEX series is known for stable plasticization, advanced controls, and reliable molding performance, making it well-suited for custom parts, industrial components, and production runs that require accuracy and quality.

Nissei NEX7000 Injection Molding Machine Specifications			
Capacity	400 Tons	Min. Mold Thickness	13.77"
Screw Diameter	71 mm	EJ Stroke	5.94"
Shot Size	47.54 oz.	Tie Bar Spacing	28.9"
Clamp Stroke	25.6"	Platen	41.5"
Max Open Stroke	52.7"	Min. Mold Size	20.5"
Max. Mold Thickness	27.1"		

Batch Vacuum Metalizing



We offer **batch vacuum metalizing services** for manufacturers looking to add a consistent metallic finish to supplied plastic parts and components. This service supports decorative, reflective, and specialty finish applications while helping manufacturers manage repeat production, overflow work, and ongoing coating needs.

The **Stokes Model 426-4 Horizontal Batch Metalizer** is a heavy-duty industrial systems used to apply thin metal coatings (like aluminum) onto plastics and other substrates via vapor deposition in a vacuum.

Key specifications include:

- Chamber Dimensions: 64-inch internal diameter, horizontal design.
- Door Configuration: Front-loading, flanged door mounted on rugged hinges for precise alignment, secured with an O-ring groove gasket for vacuum sealing.
- Vacuum System: Equipped with both mechanical and diffusion vacuum pumps.

Sub-Assembly

We offer **spot welding and stud welding services** for manufacturers who need dependable weld support using their supplied parts and specifications. From sheet metal joints to welded studs and fasteners, our team supports repeat production, overflow work, and sub-assembly needs with consistent, production-ready results.



MANUFACTURING PROCESSES

Flatbed Cardboard Die Cutting



We offer **flatbed cardboard die cutting services** for manufacturers who provide their own die/tooling and need a dependable production partner. Using your supplied tooling and specifications, we produce consistent cardboard components such as inserts, dividers, pads, templates, protective pieces, and custom packaging parts to support efficient, repeatable production.

The **105" Roller Press Flatbed Die Cutter** is a sheet-fed roller press great for short-run orders and handles a wide variety of products. The bonded urethane-cutting roll allows you to cut any type of rule and an almost endless range of products. Designed to use a die to create specific, functional lines in packaging material (paperboard, corrugated, etc.)

- **Cutting Rule:** A sharp edge that cuts completely through the material to create the shape or outline of the box.
- **Creasing/Scoring Rule:** A dull or rounded edge that presses into the material to create a clean, foldable crease line without cutting.
- **Perforating Rule:** A "dotted" edge that creates a series of small, intermittent cuts, allowing for easy tearing (used for tear strips).
- **Specialty Rules:** Specific rules for unique tasks, such as "crease-cutting" for folding without damaging the cardboard liner, or wavy rules.
- **Score and Cut Simultaneously:** A single stroke can score the lines for folding while cutting the outside shape.
- **Prepare for Production:** The rules ensure the carton is ready to be folded, glued, and used, accommodating both folding cartons and corrugated packaging.
- **Handle Different Materials:** Different rules are tailored for various substrates, such as using specialized hardened rules for thick corrugated boards.

Sewing & Embroidery



We offer **sewing and embroidery services** for manufacturers who need consistent stitching, fabric assembly, or branded embroidery on supplied materials and components. This service supports textile-based products, patches, labels, covers, bags, apparel components, and repeat production needs with dependable quality and clean workmanship.

Sewing Machine Types:

- **Standard & Industrial** - Straight-Stitch
- **Sergers** – Cuts, seams, and finishes edges simultaneously
- **Embroidery** – Adds decorative patterns, monograms, or detailed motifs
- **Button Sewing Machine** – cuts and sews button holes

Juki MO-6704S / MO-6704DA: 3-thread overlock machines ideal for seaming and rolled hems.

The **Juki DDL-8700** is a legendary, heavy-duty industrial single-needle lockstitch sewing machine. Renowned for its speed (up to 5,500 stitches per minute) and durability, it is a staple in both factories and alteration shops. It excels at straight-stitching light to medium fabrics. Capable of up to 5,500 stitches per minute for high-efficiency sewing.

SWF-K Series Dual Embroidery Machine Features:

- Operates as a traditional tubular machine or Dual function embroidery machine
- Max. 1,000 RPM
- Superior Memory (40 million stitches)
- Embroidering Range 400 x 450 mm (Tubular frame 319 X 439mm)
- Color 12/15 Colors

MANUFACTURING PROCESSES

DTFilm Printing



We offer **direct to film printing and press services**

for manufacturers who need reliable print application on supplied fabric materials or components. This service supports repeat production, custom graphics, branding, labeling, and decorative finishes with consistent quality and dependable turnaround.

Step into a world bursting with endless possibilities for your apparel with the robust **Epson G6070 DTFilm printer**. The SureColor G6070 reliably delivers stunning, vibrant colors and crisp detail with amazing clarity. A generous 35.4" print width lets you go big in your production—easily print oversized graphics, and print even more designs than you thought possible. Direct to film, direct to fun: take apparel decorating to new heights—explore new, creative ways to produce stunning apparel with the SureColor G6070.

Fabric Press

Our **16" x 20" Auto Open Heat Press with SurePressure** provides consistent, professional fabric printing for apparel, bags, uniforms, promotional items, and more. Its large pressing area, auto-open feature, and even pressure technology help produce vibrant, long-lasting designs with clean, reliable results every time.



Large Format Full Color Printing



Expand your capabilities without investing in additional equipment.

Our **Canon Arizona 1360 XT flatbed printer** produces vibrant, high-resolution, full-color printing directly on rigid materials for specialty large-format applications. Ideal for prototypes, short runs, contract printing, and overflow production, we provide dependable printing and fulfillment services to help keep your projects on schedule.

Print on the following various flat substrate material up to 2" thick:

- Acrylic/Plexiglass
- Vinyl
- Packaging Material for Prototypes (Cardboard and corrugated board)
- Fabric
- Metal (Aluminum composite panels (ACP), white/brushed aluminum, and steel)
- Plastics & Foams (PVC, Forex, Foam Boards, and Coroplast)
- Glass
- Wood & MDF

Project Management

Our experienced managers are available to provide consulting and project management support to help customers get the most out of our equipment throughout the manufacturing process. From planning and material selection to workflow coordination and production oversight, our team works closely with each customer to identify efficient solutions, reduce downtime, and ensure projects are completed with accuracy, quality, and dependable results.

- Project planning
- Process coordination
- Material selection
- Workflow management
- Production support
- Equipment optimization
- Quality oversight
- Schedule management
- Efficiency improvements
- Ongoing project support

MANUFACTURING PROCESSES

Dedicated Truck & Trailer Fleet



We provide dependable **trucking services** throughout the East Coast, transporting raw materials, fabricated components, equipment, and finished goods with safe, efficient, and on-time delivery.

We have **(3) Box Trucks** ideal for just-in-time (JIT) deliveries, moving work-in-progress (WIP) between local facilities, and transporting finished products to consumers without needing a massive semi-truck.

Box Trucks

Flatbed Trailers

We have **(3) 24' Flatbed Trailers** and **(1) 53' Semi Flatbed Trailers** for transporting heavy, oversized, or awkwardly shaped cargo that cannot fit into enclosed trailers. They allow for flexible loading and unloading from the sides or above using cranes and forklifts.



Enclosed Tractor Trailers



We have **(6) enclosed tractor trailers** for your manufacturing needs. They move raw materials and finished goods safely. They protect heavy cargo from rain, wind, and theft.

Conestoga Trailer

We have a **Conestoga trailer** with a flatbed frame and a built-in, sliding tarp system. It is ideal for shipping oversized, heavy, or irregularly shaped equipment that cannot fit inside a standard closed box (dry van), while still keeping delicate parts and machinery safe from rain, road debris, and dirt.



Industrial Signage Solutions

Clear Signs. Clear Process. Clear Results.



**ALABAMA
METAL ART**

Clear, effective signage is essential in industrial settings. Our custom solutions enhance safety, efficiency, and organization in facilities like warehouses and manufacturing plants. From machine and area labeling to scheduling boards, we streamline operations with durable, compliant visual tools.

Our industrial signage solutions include:

- 5S Signage
- Department Signs
- Safety Signs
- Awards
- Production Boards
- Scheduling Boards
- Interior & Exterior Signs



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Today.**



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Touch
Today.**



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